10/14/08

Installation Instruction for Farmhouse Sinks:

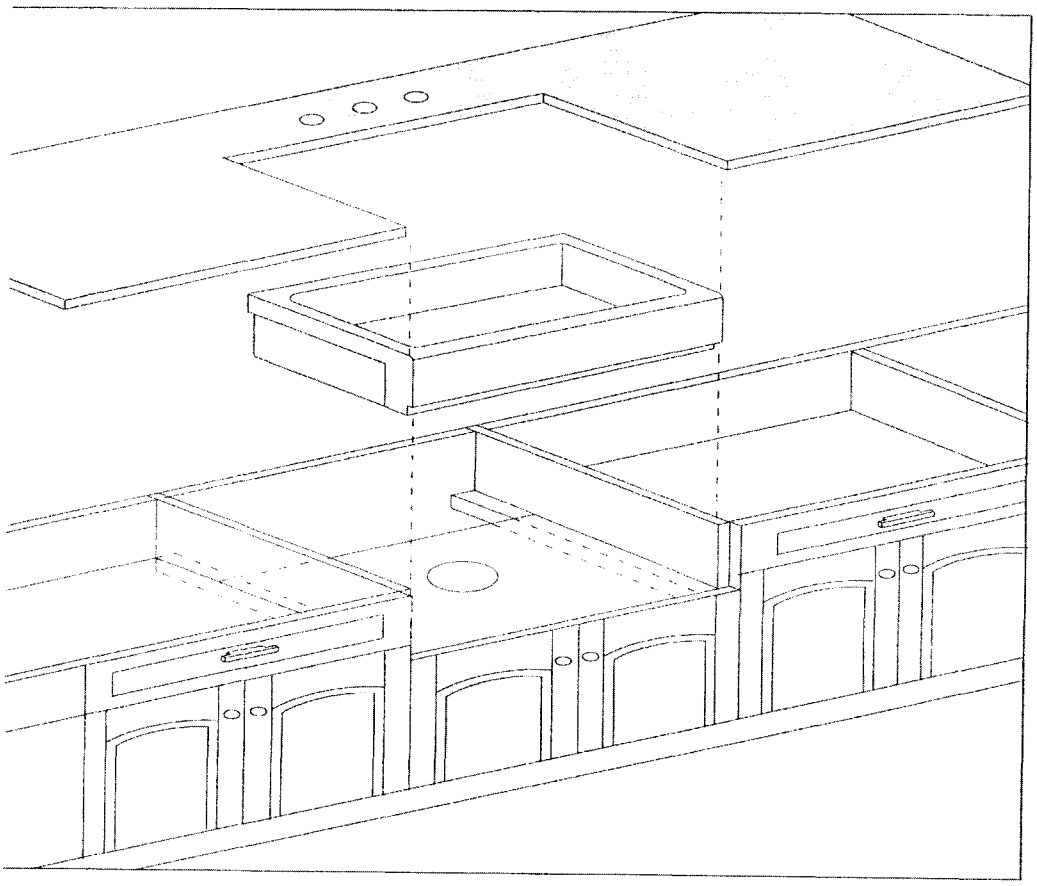
1. Open carton carefully and inspect sink for any damages. If any problems found please put sink back in carton with all original packing and return to dealer.

2. Empire strongly recommends the use of a professional installer for this type of installations.

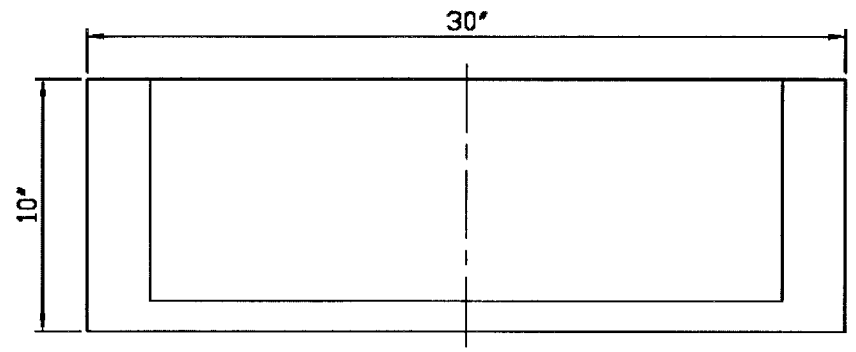
3. Empire recommends having the top cut on site with the sink there so the fabricator can make exact cut using the sink as a template. Empire recommends a ¼" reveal on 3 sides for an under mount installations.

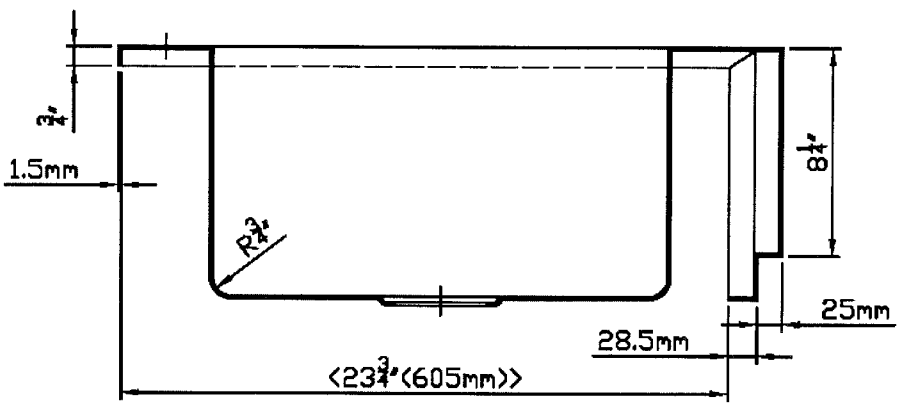
4. Farmhouse sinks requires special cabinet with a front cut out to accommodate a 10" deep sink. Set sink on top of the cabinet use sealant between the sink and cabinet.

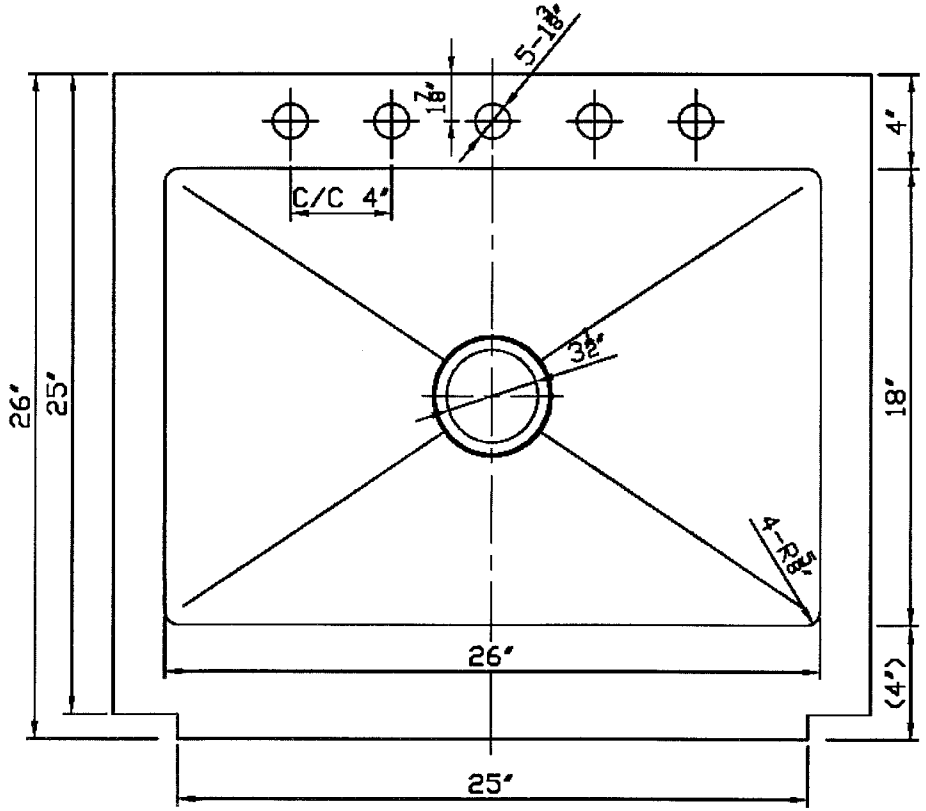
5. Make sure bottom of counter is clean around cut out (can use denatured alcohol) Put bead of silicon on top of sink and lay top in place. Remove excess sealant from sink lip surface with a cleaner recommended my sealant manufacturer.



EXAMPLE OF SINGLE BOWL FARMHOUSE SINK







DRAWING NO. Empire-F30S		SCALE 1:7	Ref NO.
DESCRIPTIONS		QUANTITY	MATERIAL S/S304 1.5mm
DRAWN		**Empire Industrices Inc.**	
PROOF			
VERIFY			